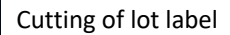
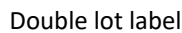


INVESTIGATION REPORT FOR LOT LABEL ATTACHEMENT OF 515374500 TRAY ACCESORY	
DIRECT CAUSE METHOD (PROCESS)	W1: During cutting of lot label, some lot labels are contiguous after cutting and they do bundle of paper to cut.
INDIRECT CAUSE METHOD (PROCESS)	W1: During process of attachment of lot label, they didn't notice that there was a double label.

W1: During cutting of lot label, some lot labels are contiguous after cutting and they do bundle of paper to cut.

W1: During process of attachment of lot label, they didn't notice that there was a double label.



PRODUCTION ACTION PLAN

- > Re-orientation to all operator regarding abnormality encounter.
- > request exact label to QA
- > verification of transmittal form to Qa
- > request to QA for cut label before the issuing to production.

[illegible]